#### **TECHNICAL DATA SHEET**



09/2022

# **CS Multi Green**

Polyester multifunctional putty

## :: DESCRIPTION

- Polyester multifunctional putty
- Universal putty
- Colour: green

## :: AREA OF APPLICATION

Filling small to deep imperfections, dents & scratches

## **BENEFITS**

- No surface moisture after curing
- Improved sandability due to the latest filling agents
- Drying time: 15 min / 20 °C object temperature
- Multi adhesion

### :: PRODUCT DATA

## **Technical data**

Viscosity at 20 °C: paste-like

**VOC-Content:** 2004/42/IIB (b) (250) < 220 g/l

Colour:

Storage life: approx. 6 - 8 months at 18 - 20 °C in closed original container

#### **Adhesion information**

Steel	Aluminium	Galvanized steel	GRP	Plastics	2K Polyester putty	Wood
	√		<b>√</b>	X		<b>√</b>

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## :: HANDLING

### **Preparation**

The surface must be clean, dry and free of greases. A good adhesion is reached on all roughly sanded surfaces.

#### Mixing instruction

Addition of 2-3 % of hardener. It is stongly recommended to avoid any over as well as underdosage of hardener. It can cause a lack of adherence and discolouration of the topcoat.

#### Pot life

Multi Green: At +20°C room temperature, 4-5 minutes Multi Green slow: At +20°C room temperature, 7-8 minutes

Multi Green very slow: At +20°C room temperature, 12-13 minutes

#### **Reaction temperature**

At least +5 °C

## **Drying time**

15 minutes at +20 °C room temperature

### **Sanding characteristics**

After the indicated drying time.

#### As filling putty

First sanding - dry with P80 - P240 Re-sanding - dry with P120 - P 240

#### As fine putty

First sanding - dry with P150 - P240 Re-sanding - dry with P180 - P240

### Reworking

The multifunctional putty can be reworked with all common polyester or acrylic-based materials.

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## :: SAFETY ISSUES

The before mentioned technical data and information, especially the recommendations for applying and using our products, are based on our current knowledge and experience when applied under normal conditions. In practice, the materials, surfaces or site conditions are so different that no warranty regarding the working results or liability, arising out of any relationship, can be inferred neither from this information nor from a verbal consultation, expect we are charged with intent or gross negligence. In this case the user is obliged to prove that he has informed us about all points required for a proper and promising judgement in writing, in time and completely. Patent rights of any third party are to be observed. Furthermore, our general sales and delivery terms and conditions and the latest Technical Data Sheet, which should be demanded, apply.

Directions for handling and waste disposal are in our Material Safety Data Sheet and the specifications of the Employers Liability Insurance Association for the chemical industry.

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